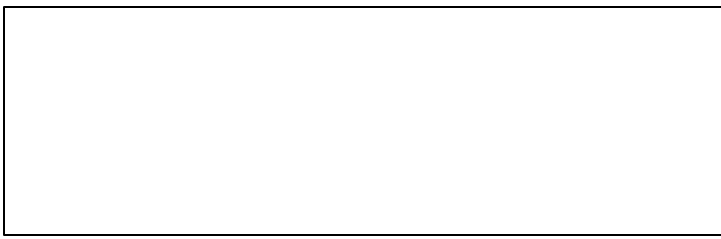
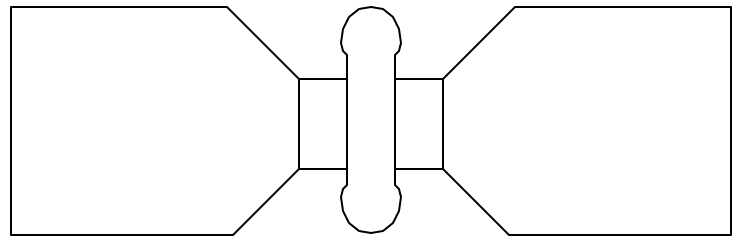


Turning a Captured Ring Procedure

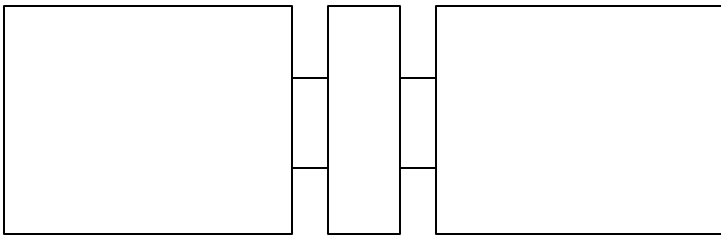
Andrew Hilton
www.HiltonHandcraft.com



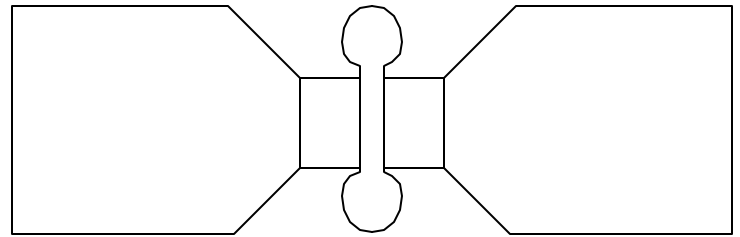
Start with the finish diameter of the ring you want.



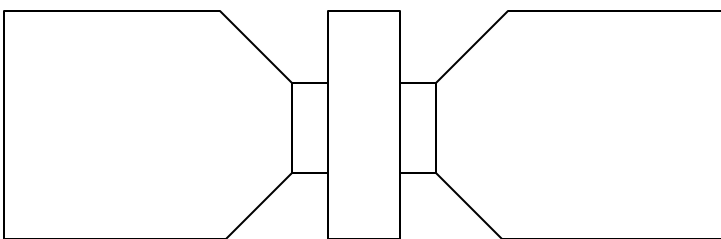
Start undercutting. Do one side and then the other a little at a time. Switch back and forth.



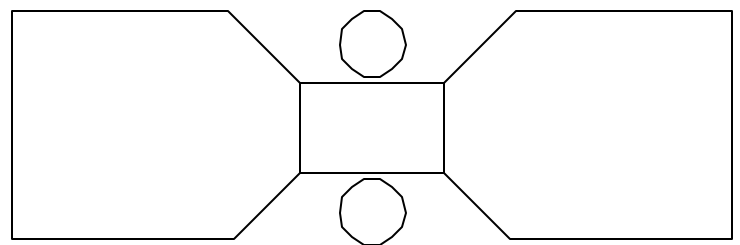
Make parting cuts on either side of ring to desired depth and slightly wider than finished ring. Don't part too deep! Making a ring takes some force and you may snap it.



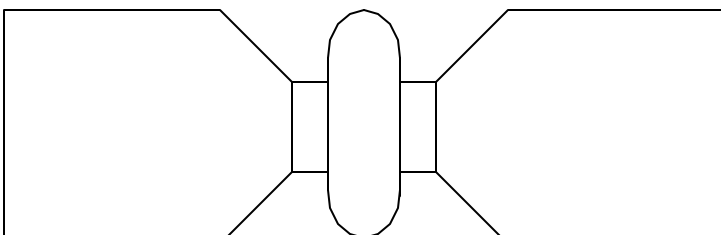
Now is the time to sand the outside of the ring. Don't undercut too far before sanding. Cut a little bit and sand ... on and on....



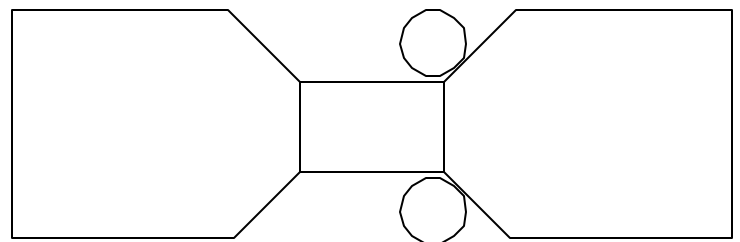
Widen out each side to give yourself some room to get under that ring to hollow out in there.



The ring is now cut free. You'll still have a little rough spot on the very bottom of the ring. Hand sand this before going on! If not, the rough spot will rub grooves on the wood underneath.



Round off the top of the ring to desired curvature.



To finish up your design/sanding/finishing of the wood under the ring, you can move the ring to one side and even tape it there to keep it out of your way.